

Please amend the claims as following:

1. (currently amended) A circular tubular heat pipe having a sealed structure closing a distal opening thereof, wherein an improvement of the sealed structure comprises:  
a ~~pressed recess outside~~concave wall portion formed ~~a pressed recess portion on one side of a low region of the heat pipe below and near~~adjacent to the distal opening to form an overlapping wall from the concave wall portion to the distal opening; wherein ~~a an inside wall of the pressed recess portion near~~ formed the distal opening is - by curling the overlapping wall~~overlapped and close contacted together due to the press;~~ wherein ~~the pressed recess portion near the distal opening is inward pressed to form a volume reduced portion formed inside of the heat pipe within the pressed recess portion adjacent to the distal opening; and~~  
a sealed welding portion formed ~~on the volume reduced portion at the distal opening, thereby reducing an area of the sealed welding portion, wherein the cross section of the overlapping wall formed a unsymmetrical curled closed loop.~~

2. (cancelled)

3. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is an arc shape in cross section.

Claims 4-7 (cancelled)

8. (original) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is further welded.

9. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is spot welded.

10. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is ultrasonically welded.